

5/3

DART AEROSPACE LTD	Work Order:	22529
Description: Bushing	Part Number:	D2809
Dwg: D2809 rev.A1	Qty:	130

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue W/O	PD	05.02.23	130
2	COBRA	Machine as per Folio FA204 Material: 6061-T6 (QQ-A-250-11) rod .500"Ø Batch: M16991 M15107			
3	QC	Inspect Level 2	SP	05.03.08	130
4	QC	Inspect Level 8	PL	05.03.08	130
5	CNC CELL	Tumble & deburr all sharp edges as per dwg	SP	05.03.08	130
6	QC	Inspect Level 5	PL	05.03.08	130
7	FINISHING	Chemical conversion coat per QSI 005	MM	05.03.09	130
8	FINISHING	Powder coat <u>White</u> per QSI 005 4.3	MM	05.03.15	130
9	QC	Inspect Level 3	U	05.03.16	130
10	STORES	Identify and stock	U	05.03.16	130
11	EXPEDITING	Close W/O Inspect level 21 Cost / part: 1,125.45 05/03/17 (130)	PD	05.03.18	130

Rev	Date	Change	Revised By	Approved
A	00.11.09	New Issue	EC	
B	01.04.26	Re format	EC	
C	02.03.07	Now turned in house	NG	02-03-11

RELEASED

02/03/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes No DQA: _____

Date: _____

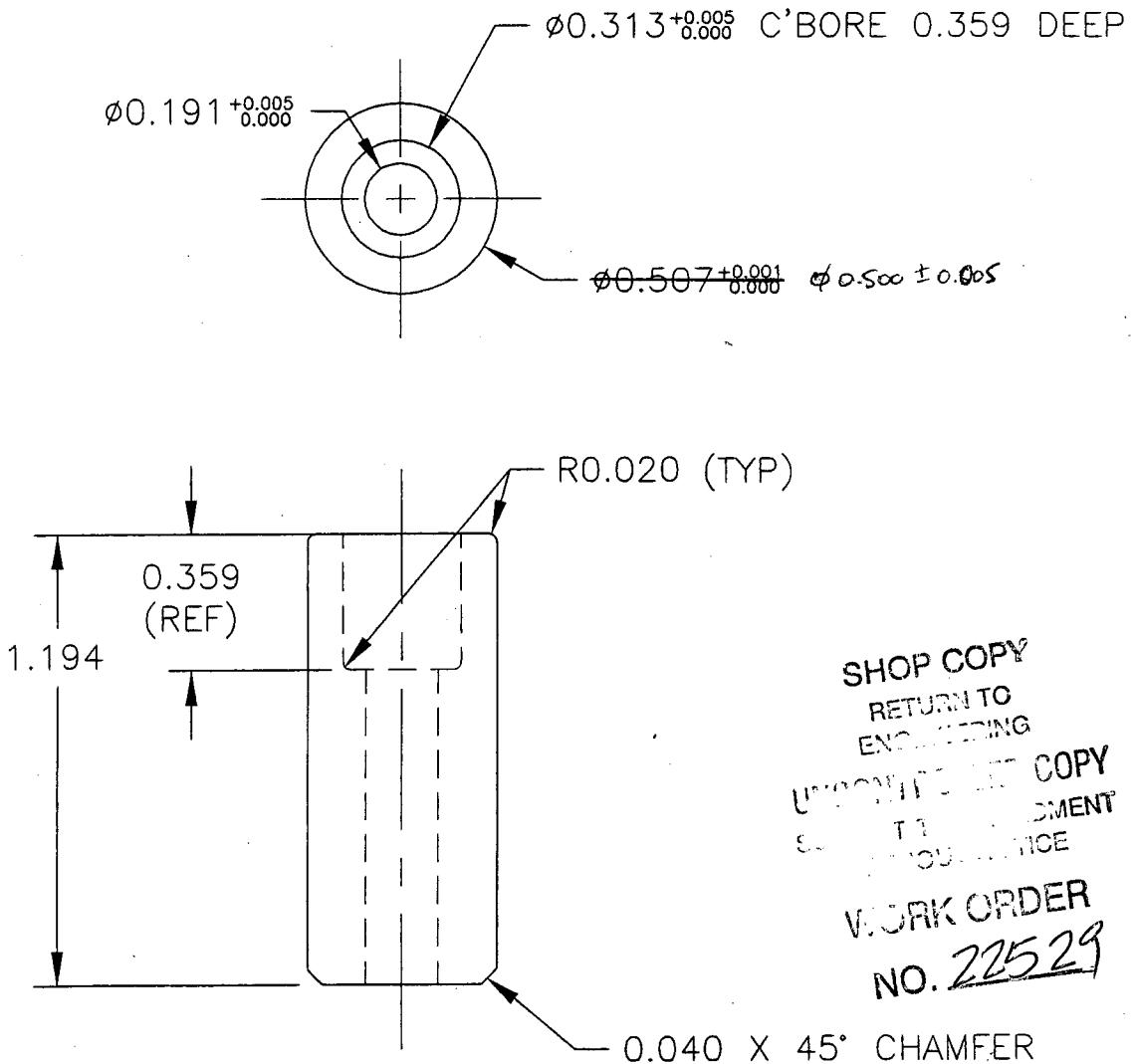
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2809
DATE		REV. A SHEET 1 OF 1
00.11.07		SCALE 2:1
A	00.11.07	TITLE SPACER
A1	CP 07.04.26	ADD POWDER COAT; $\phi 0.500$ max $\phi 0.507$

RELEASED
00.11.13 CP

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 BREAK ALL UNMARKED SHARP CORNERS 0.010 TO 0.020

MATERIAL: 6061-T6 (QQ-A-250/11) OR (QQ-A-225/8)

FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

Powder Coat White (4.3.5.1) OR Grey Sandtex (4.3.5.6) OR Black Sandtex (4.3.5.7) OR Green Sandtex (4.3.5.8)

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 22, 2005
03:39 pm

Work Order No : 0022529
 Project Name : D2809
 Project For : WK513
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2809
 Description : Bushing
 Manufactured : Yes
 Amount Req'd : 100
 Amount Done : 0
 Start Date : 02-22-05
 Est Finish Date : 03-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

DART AEROSPACE LTD

Work Order: 77529

Description: SPACER

Part Number: D2809

Inspection Dwg: D2809

Rev: A1

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:

[Signature]
5.03.00

'Audited by:

2

Prototype Approval:

NA

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5.03.00

Date:

Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	